

SAMSUNG**ELECTRONICS**

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TO

DATE : Mar. 02 , 2011

SAMSUNG TFT-LCD**MODEL NO. : LTN156KT02-C01**

NOTE : Extension code [- C01]
→ LTN156KT02-C01
Surface type [**A/Glare**]

Any modification of Spec is not allowed without SEC's permission

**Application engineering part, Mobile Division
Samsung Electronics Co., Ltd.**

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GENERAL DESCRIPTION

DESCRIPTION

LTN156KT02 is a color active matrix TFT (Thin Film Transistor) liquid crystal display (LCD) that uses amorphous silicon TFT as switching devices.
This model is composed of a TFT LCD panel, a driver circuit and a backlight unit.
The resolution of a 15.6" contains 1600 x 900 pixels and can display up to 262,144 colors.
6 O'clock direction is the optimum viewing angle.

FEATURES

- High contrast ratio
- HD+(1600 x 900 pixels) resolution
- Fast Response
- LED Back Light with embedded LED Driver
- DE (Data enable) only mode
- 3.3V LVDS Interface
- Onboard EDID chip

APPLICATIONS

- Notebook PC
- If the usage of this product is not for PC application, but for others, please contact SEC

GENERAL INFORMATION

Item	Specification	Unit	Note
Display area	344.232 (H) x 193.536 (V) (15.6"diagonal)	mm	
Driver element	a-Si TFT active matrix		
Display colors	262,144		
Number of pixel	1600 * 900	pixel	16:9
Pixel arrangement	RGB vertical stripe		
Pixel pitch	0.216(H) x 0.216 (V) (TYP.)	mm	
Display Mode	Normally white		
Surface treatment	Haze 25%, Hardness 3H		A/G

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Mechanical Information

Item		Min.	Typ.	Max.	Unit	Note
Module size	Horizontal (H)	358.8	359.3	359.8	mm	
	Vertical (V)	209	209.5	210	mm	
	Depth (D)	-	-	5.8	mm	(1)
Weight		-	-	475	g	

Note (1) Measurement condition of outline dimension

. Equipment : Bernier Calipers

. Push Force : 500g · f (minimum)

1. ABSOLUTE MAXIMUM RATINGS

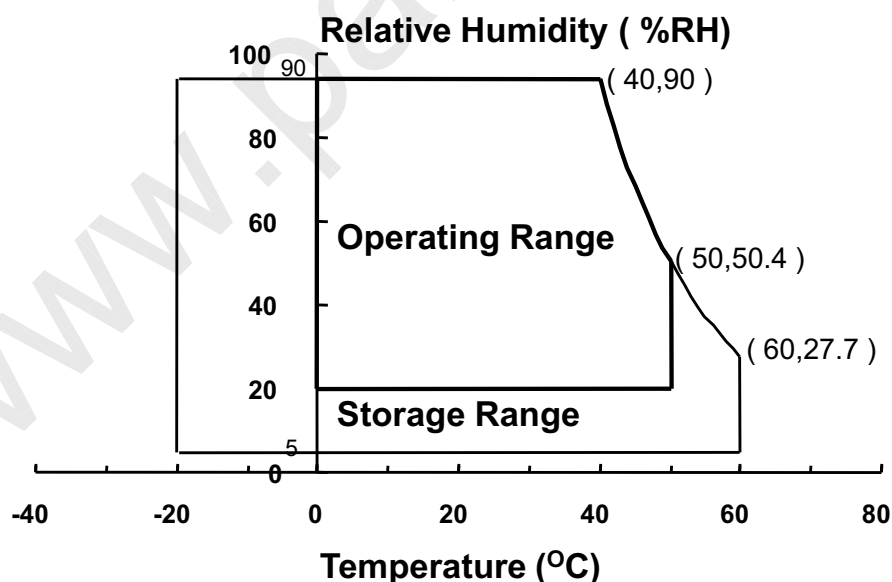
1.1 ENVIRONMENTAL ABSOLUTE RATINGS

Item	Symbol	Min.	Max.	Unit	Note
Storage temperate	TSTG	-20	60	°C	(1)
Operating temperate (Temperature of glass surface)	TOPR	0	50	°C	(1)
Shock (non-operating)	Snop	-	240	G	(2),(4)
Vibration (non-operating)	Vnop	-	2.41	G	(3),(4)

Note (1) Temperature and relative humidity range are shown in the figure below.

95 % RH Max. (40 °C ≥ Ta)

Maximum wet - bulb temperature at 39 °C or less. (Ta > 40 °C) No condensation



(2) 2ms, half sine wave, one time for $\pm X$, $\pm Y$, $\pm Z$.

(3) 5 - 500 Hz, random vibration, 30min for X, Y, Z.

(4) At testing Vibration and Shock, the fixture in holding the Module to be tested have to be hard and rigid enough so that the Module would not be twisted or bent by the fixture.

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1.2 ELECTRICAL ABSOLUTE RATINGS

(1) TFT LCD MODULE

V_{DD} = 3.3V, V_{SS} = GND = 0V

Item	Symbol	Min.	Max.	Unit	Note
Power Supply Voltage	V _{DD}	V _{DD} - 0.3	V _{DD} + 0.3	V	(1)
Logic Input Voltage	V _{IN}	V _{DD} - 0.3	V _{DD} + 0.3	V	(1)

Note (1) Within Ta (25 ± 2 °C)

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2. OPTICAL CHARACTERISTICS

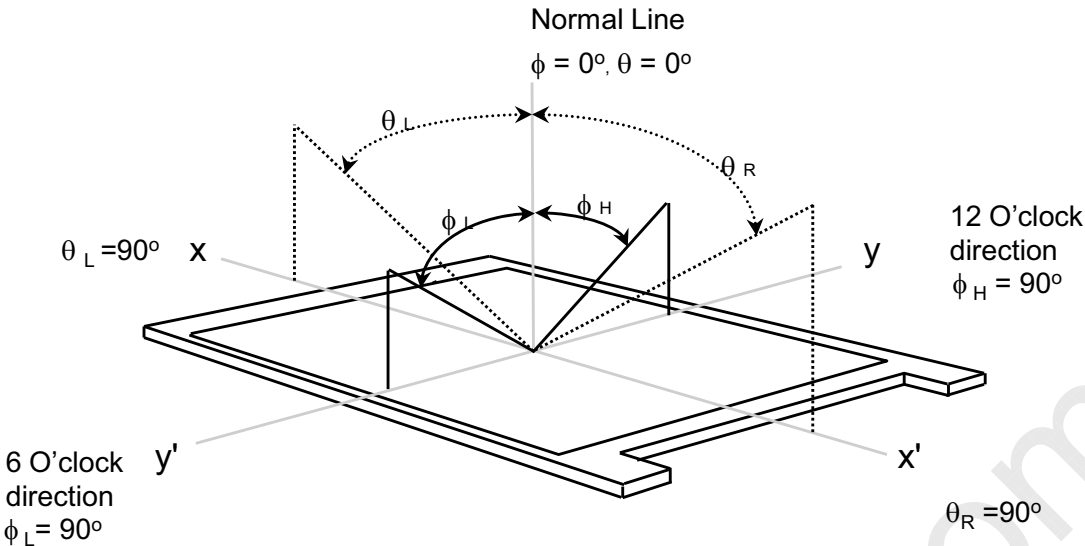
The following items are measured under stable conditions. The optical characteristics should be measured in a dark room or equivalent state with the methods shown in Note (5).
Measuring equipment : TOPCON SR-3

* Ta = 25 ± 2 °C, VDD=3.3V, fv= 60Hz, fDCLK = 107.8MHz, IF = 100% duty

Item		Symbol	Condition	Min.	Typ.	Max	Unit	Note
Contrast Ratio (5 Points)		CR	Normal Viewing Angle ϕ = 0 θ = 0	400	-	-	-	(1), (2), (5)
Response Time at Ta (Rising + Falling)		T _{RT}		-	16	25	msec	(1), (3)
Average Luminance of White (5 Points)		Y _{L,AVE}		200	220	-	cd/m ²	IF=100% duty (1), (4)
Color Chromaticity (CIE)	Red	R _X		Typ- 0.03	0.624	Typ +0.03	-	(1), (5) PR-650
		R _Y			0.340			
	Green	G _X			0.327			
		G _Y			0.578			
	Blue	B _X			0.154			
		B _Y			0.060			
	White	W _X			0.313			
		W _Y	0.329					
Viewing Angle	Hor.	θ _L	CR ≥ 10 At center	55	-	-	Degrees	
		θ _H		55	-	-		
	Ver.	ϕ _H		45	-	-		
		ϕ _L		45	-	-		
Color Gamut		CG		-	60	-	%	
13 Points White Variation		δ _L		-	-	1.7	-	(6)

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Note 1) Definition of Viewing Angle : Viewing angle range($10 \leq C/R$)

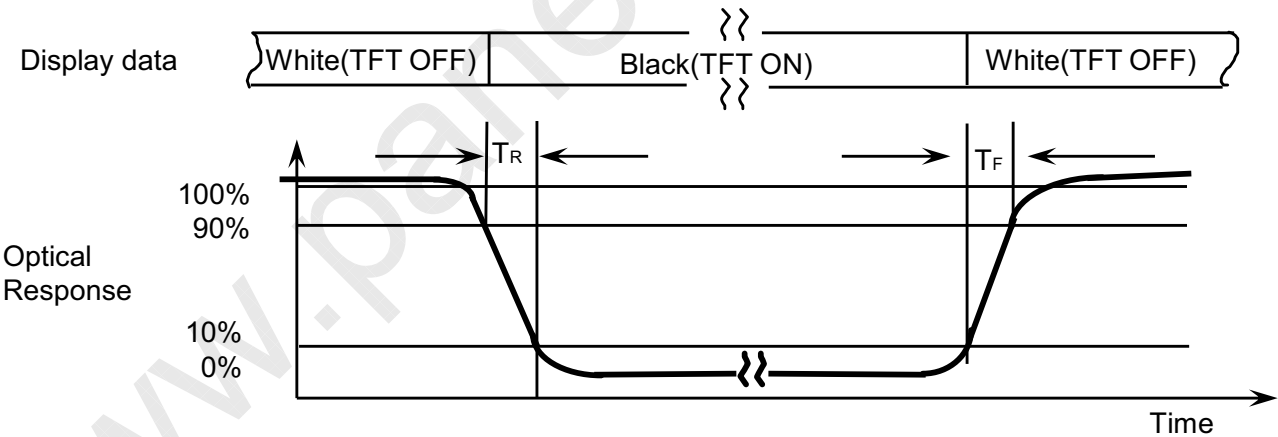


Note 2) Definition of Contrast Ratio (CR) : Ratio of gray max (Gmax) ,gray min (Gmin) at 5 points(4, 5, 7, 9, 10)

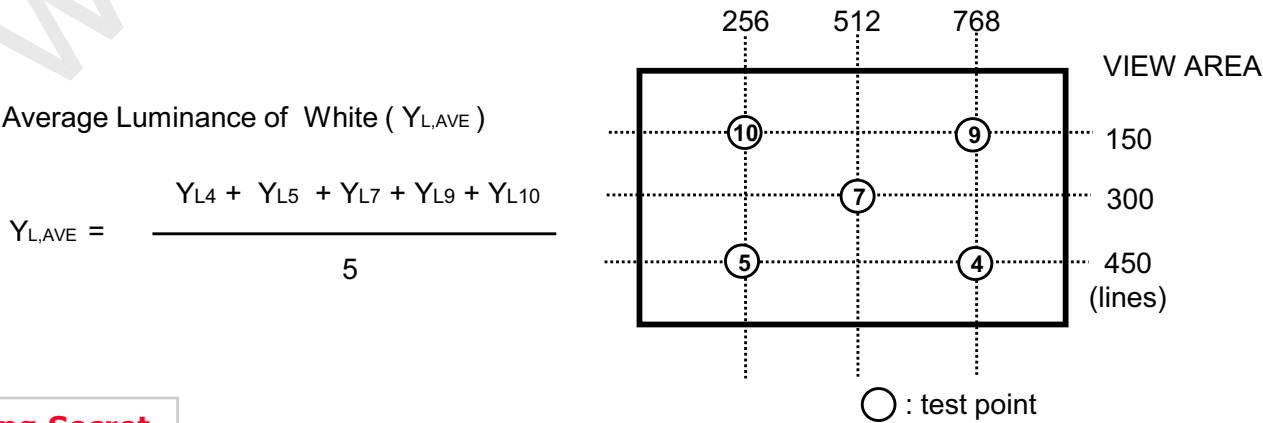
CR =
$$\frac{CR(4) + CR(5) + CR(7) + CR(9) + CR(10)}{5}$$

Points : ④ , ⑤ , ⑦ , ⑨ , ⑩ at the figure of Note (6).

Note 3) Definition of Response time :

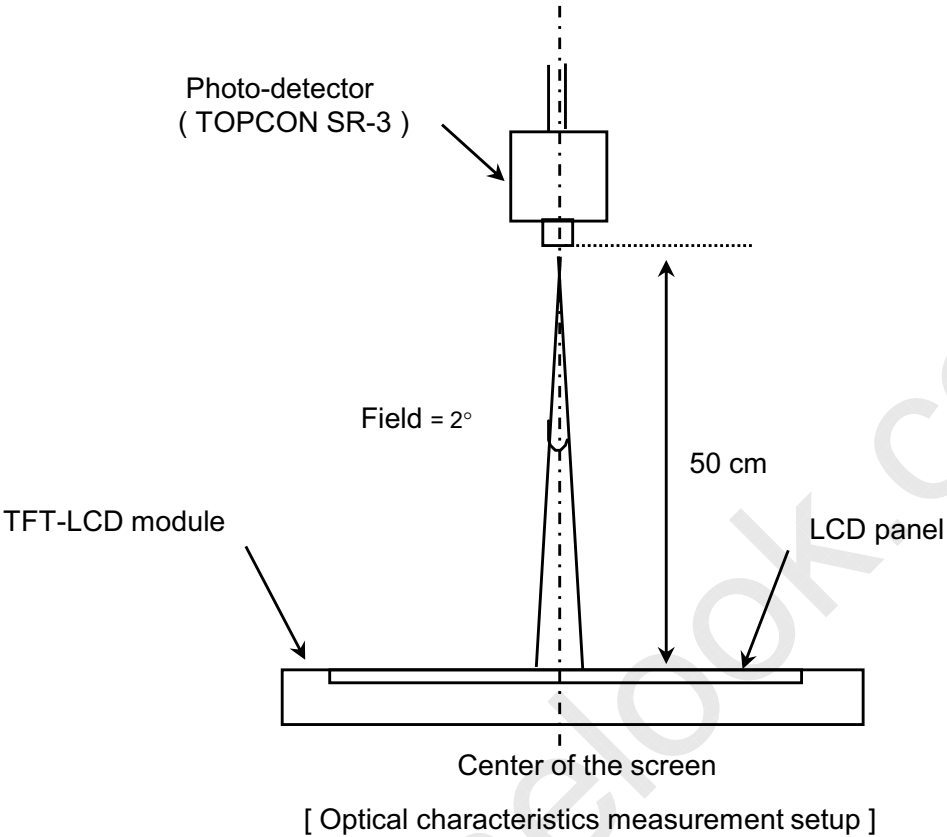


Note 4) Definition of Average Luminance of White : measure the luminance of white at 5 points.



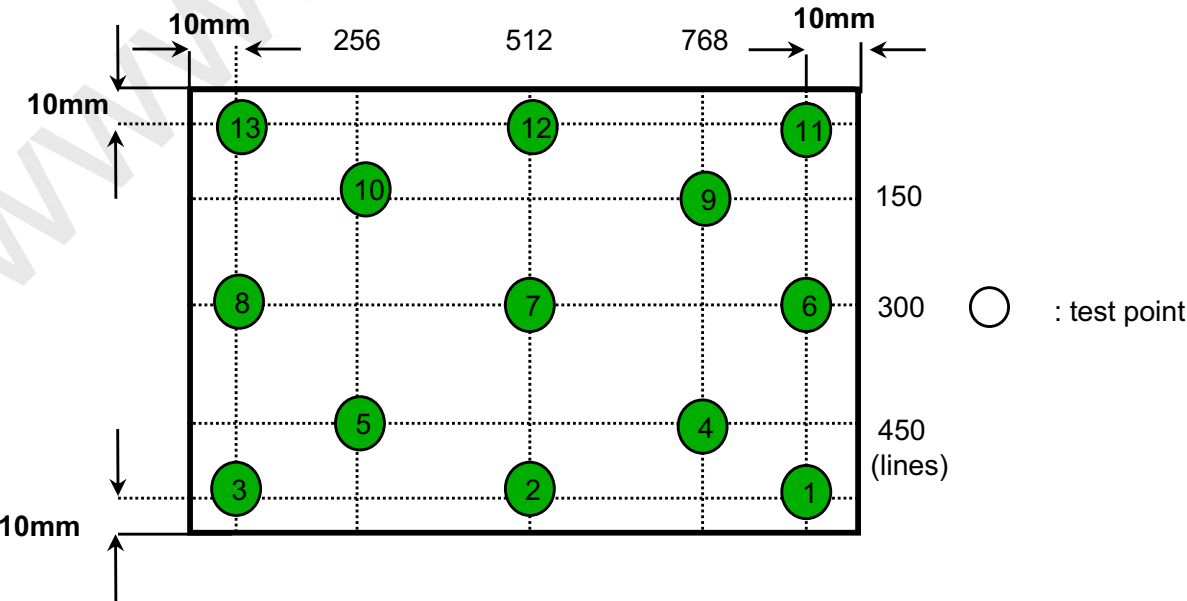
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Note 5) After stabilizing and leaving the panel alone at a given temperature for 30 min , the measurement should be executed. Measurement should be executed in a stable, windless,and dark room. 30 min after lighting the backlight. This should be measured in the center of screen.
IF current : 19mA
Environment condition : Ta = 25 ± 2 °C



Note 6) Definition of 13 points white variation (δL), CR variation(C_{VER}) [① ~ ⑬]

$$\delta L = \frac{\text{Maximum luminance of 13 points}}{\text{Minimum luminance of 13 points}}$$



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3. ELECTRICAL CHARACTERISTICS

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3.1 TFT LCD MODULE

Ta= 25 ± 2°C

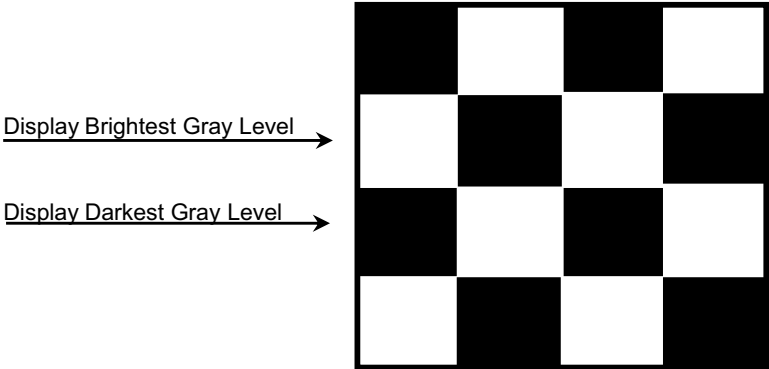
Item		Symbol	Min.	Typ.	Max.	Unit	Note
Voltage of Power Supply		V _{DD}	3.0	3.3	3.6	V	
Differential Input Voltage for LVDS Receiver Threshold	High	V _{IH}	-	-	+100	mV	V _{CM} = +1.2V
	Low	V _{IL}	-100	-	-	mV	
Vsync Frequency		f _v	-	60	-	Hz	
Main Frequency		f _{DCLK}	-	107.8	-	MHz	-
Rush Current		I _{RUSH}	-	-	1.5	A	(4)
Current of Power Supply	White	IDD	-	550	-	mA	*a),b),c)
	Mosaic		-	600	-	mA	
	V.stripe		-	650	700	mA	

Note (1) Display data pins and timing signal pins should be connected.(GND = 0V)
(2) f_v = 60Hz, f_{DCLK} = 107.8MHZ, V_{DD} = 3.3V , DC Current.
(3) Power dissipation pattern

*a) White Pattern



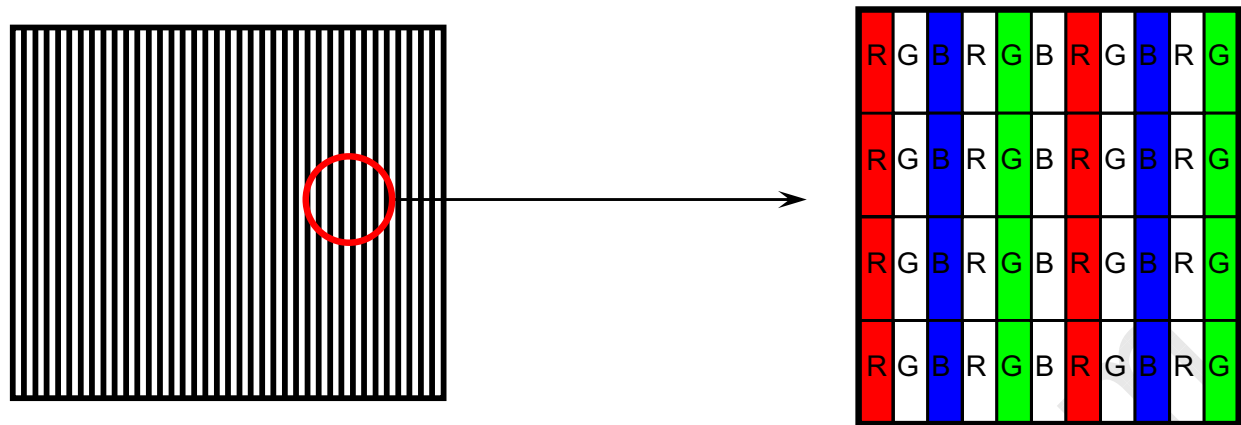
*b) Mosaic Pattern



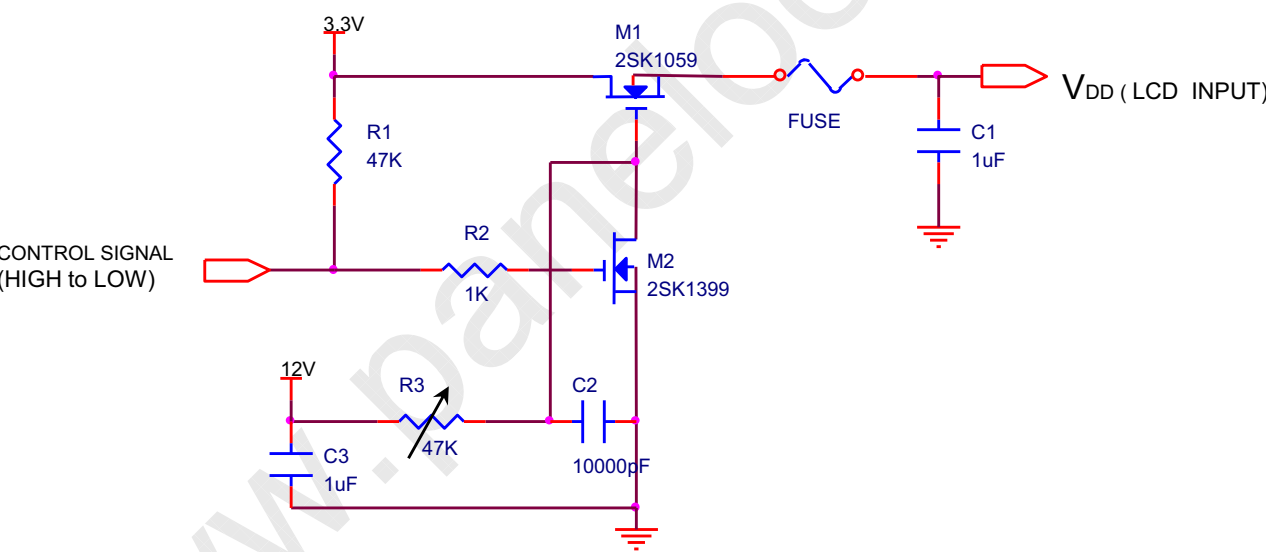
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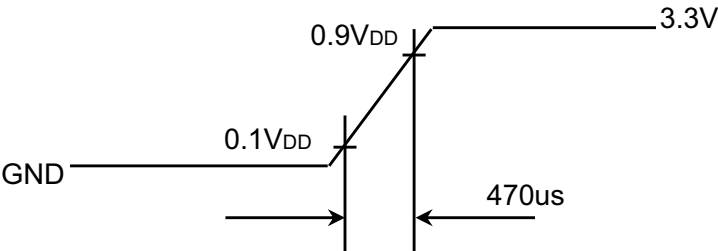
*c) 1dot Vertical stripe pattern



4) Rush current measurement condition



VDD rising time is 470us



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3.2 LED Driver

- On board LED Driver

Ta= 25 ± 2 °C

Item-	Symbol	Min.	Typ.	Max.	Unit	Note
Input Voltage	V _{in}	5	12	26	V	-
Input Current	I	-	443	-	mA	-
EN control level	ON	1.5	3.3	5.0	V	
	OFF	0	0	0.5	V	
PWM control level	ON	1.5	3.3	5.0	V	
	OFF	0	0	0.1	V	
PWM Control Duty Ratio	D	10	-	100	%	-
External PWM Dimming Control Frequency (BLIM)	F _{BLIM}		1	10	kHz	
Operating Life Time	Hr	10,000	-	-	Hour	

Note (1) Life time (Hr) of LEDs can be defined as the time in which it continues to operate under the condition Ta= 25 ± 2 °C and IF = 19 mArms until one of the following event occurs.
When the brightness becomes 50% or lower than the original.

3.3 BACK-LIGHT UNIT

Ta= 25 ± 2 °C

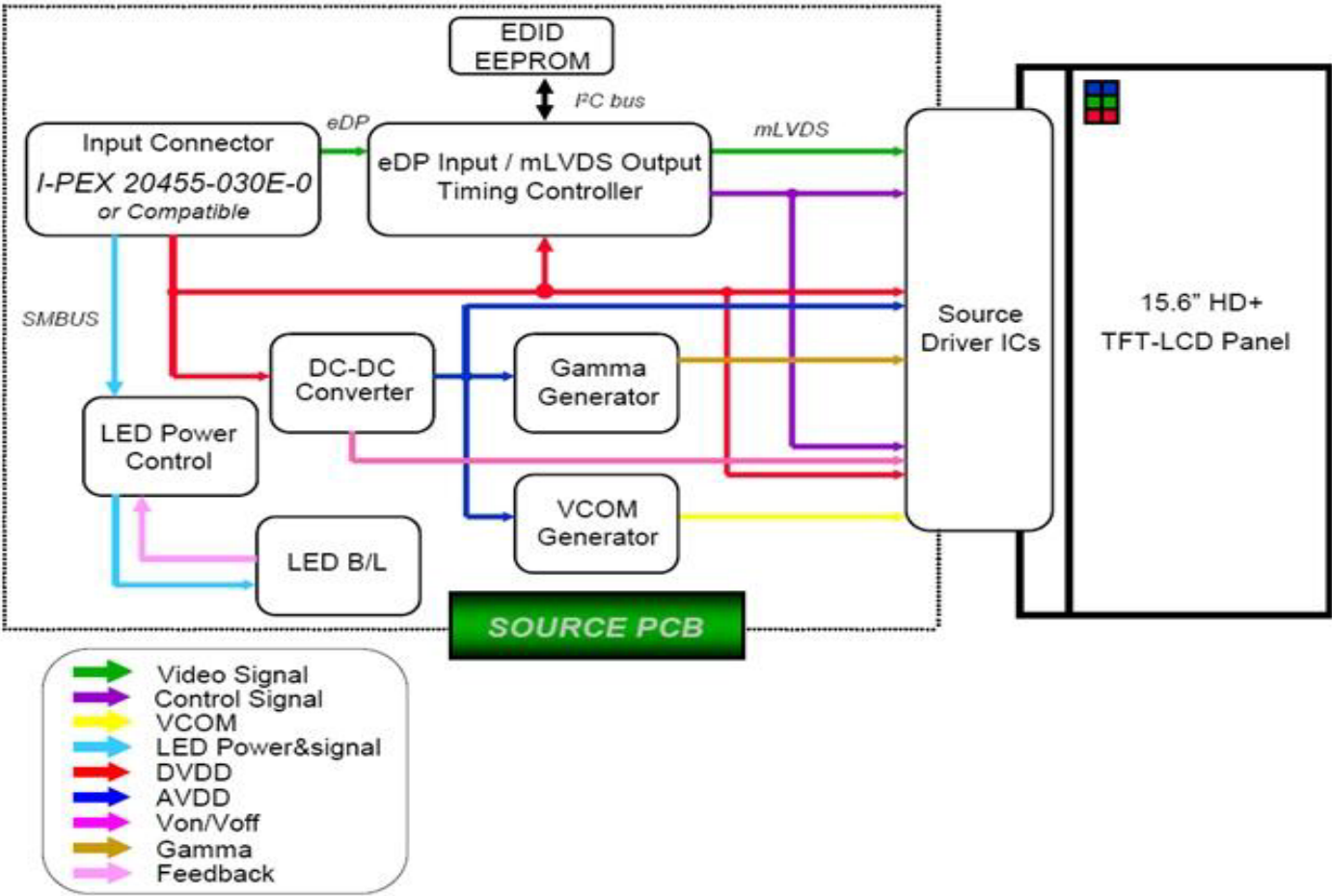
Item	Symbol	Min.	Typ.	Max.	Unit	Note
LED Forward Current	IF	-	19	-	mA	
LED Forward Voltage	VF	3.0	3.2	3.4	V	
LED Array Voltage	VP	-	25.6	-	V	VF X 8 LEDs
Power Consumption	P	4.5	4.7	5.0	W	IFXVFX64LED (W/O)

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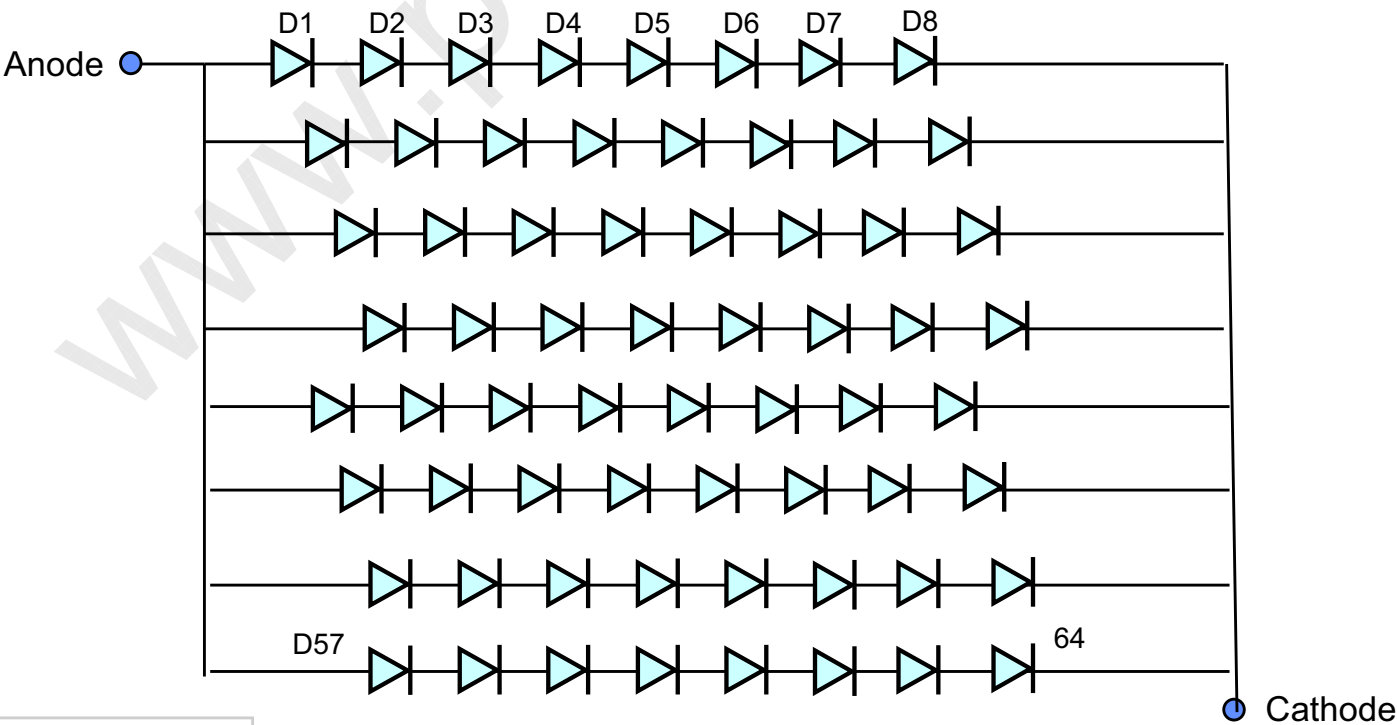
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4. BLOCK DIAGRAM

4.1 TFT LCD Module



4.2 LED placement structure



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5. INPUT TERMINAL PIN ASSIGNMENT

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5.1. Input Signal & Power (LVDS, Connector : I-PEX 20455-040E-## or equivalent)

No.	Symbol	Function	Polarity	Remarks
1	NC			
2	VDD	Power Supply, 3.3 V (typical)		
3	VDD	Power Supply, 3.3 V (typical)		
4	V EEDID	DDC 3.3V power		
5	WPN	EDID WPN		
6	Clk EEDID	DDC Clock		
7	DATA EEDID	DDC Data		
8	Odd_Rin0-	- LVDS differential data input (R0-R5, G0) (odd pixels)	Negative	
9	Odd_Rin0+	+ LVDS differential data input (R0-R5, G0) (odd pixels)	Positive	
10	VSS	Ground – Shield		
11	Odd_Rin1-	- LVDS differential data input (G1-G5, B0-B1) (odd pixels)	Negative	
12	Odd_Rin1+	+ LVDS differential data input (G1-G5, B0-B1) (odd pixels)	Positive	
13	VSS	Ground – Shield		
14	Odd_Rin2-	- LVDS differential data input (B2-B5, HS, VS, DE) (odd pixels)	Negative	
15	Odd_Rin2+	+ LVDS differential data input (B2-B5, HS, VS, DE) (odd pixels)	Positive	
16	VSS	Ground – Shield		
17	Odd_ClkIN-	- LVDS differential clock input (odd pixels)	Negative	
18	Odd_ClkIN+	+ LVDS differential clock input (odd pixels)	Positive	
19	VSS	Ground – Shield		
20	Even_Rin0-	- LVDS differential data input (R0-R5, G0) (even pixels)		
21	Even_Rin0+	+ LVDS differential data input (R0-R5, G0) (even pixels)		
22	VSS	Ground – Shield		
23	Even_Rin1-	- LVDS differential data input (G1-G5, B0-B1) (even pixels)		
24	Even_Rin1+	+ LVDS differential data input (G1-G5, B0-B1) (even pixels)		
25	VSS	Ground – Shield		
26	Even_Rin2-	- LVDS differential data input (B2-B5, HS, VS, DE) (even pixels)		
27	Even_Rin2+	+ LVDS differential data input (B2-B5, HS, VS, DE) (even pixels)		
28	VSS	Ground – Shield		
29	Even_ClkIN-	- LVDS differential clock input (even pixels)		
30	Even_ClkIN+	+ LVDS differential clock input (even pixels)		

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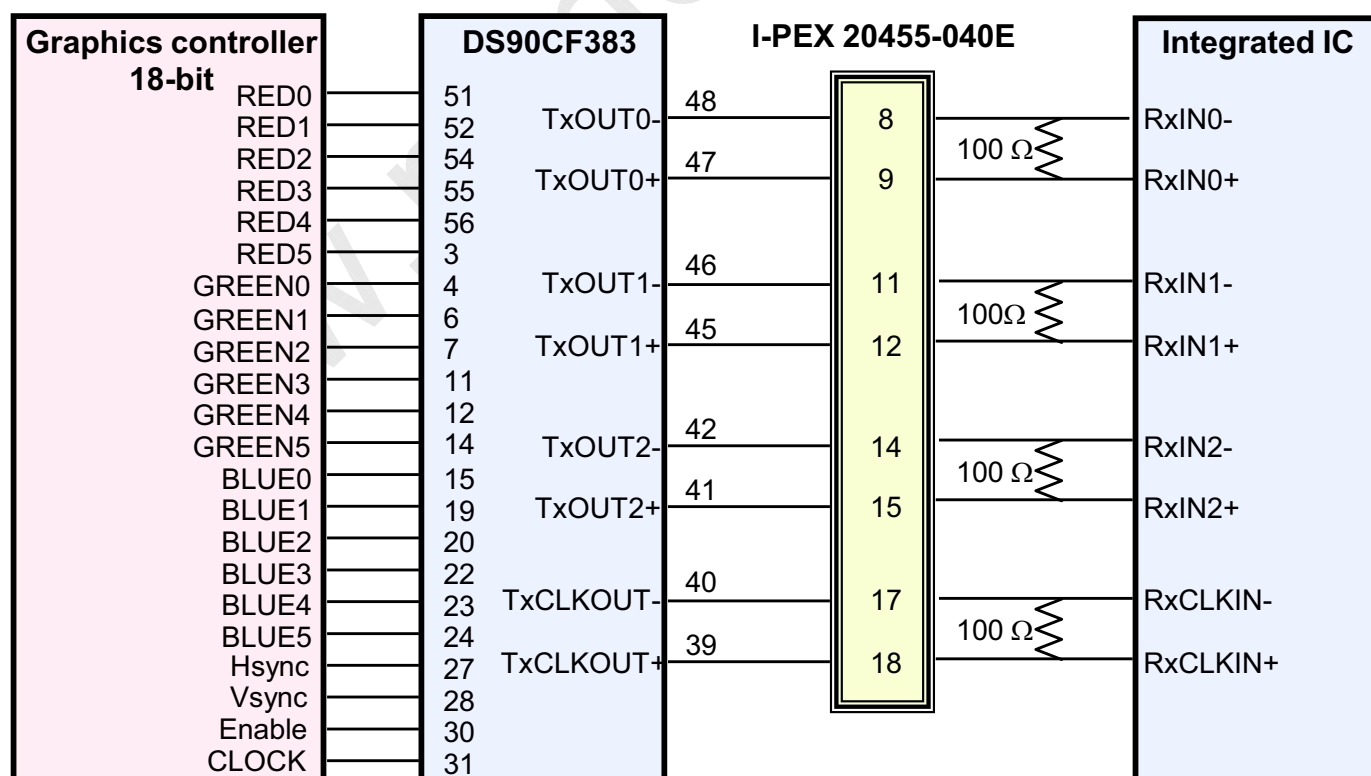
No.	Symbol	Function	Polarity	Remarks
31	VSSLED	Ground – LED		
32	VSSLED	Ground – LED		
33	VSSLED	Ground – LED		
34	NC			
35	PWM	System PWM Signal Input (+3.3V Swing)		
36	LED_EN	LED enable pin (+3.3V Input)		
37	NC	NC		
38	VDDLED	7.5V – 21V LED power		
39	VDDLED	7.5V – 21V LED power		
40	VDDLED	7.5V – 21V LED power		

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5.2 LVDS Interface : Transmitter DS90CF363 or Compatible

Pin No.	Name	RGB Signal	Pin No.	Name	RGB Signal
51	TxIN0	R0	14	TxIN14	G5
52	TxIN1	R1	15	TxIN15	B0
54	TxIN2	R2	19	TxIN18	B1
55	TxIN3	R3	20	TxIN19	B2
56	TxIN4	R4	22	TxIN20	B3
3	TxIN6	R5	23	TxIN21	B4
4	TxIN7	G0	24	TxIN22	B5
6	TxIN8	G1	27	TxIN24	Hsync
7	TxIN9	G2	28	TxIN25	Vsync
11	TxIN12	G3	30	TxIN26	DE
12	TxIN13	G4	31	TxCLKIN	Clock

LVDS INTERFACE

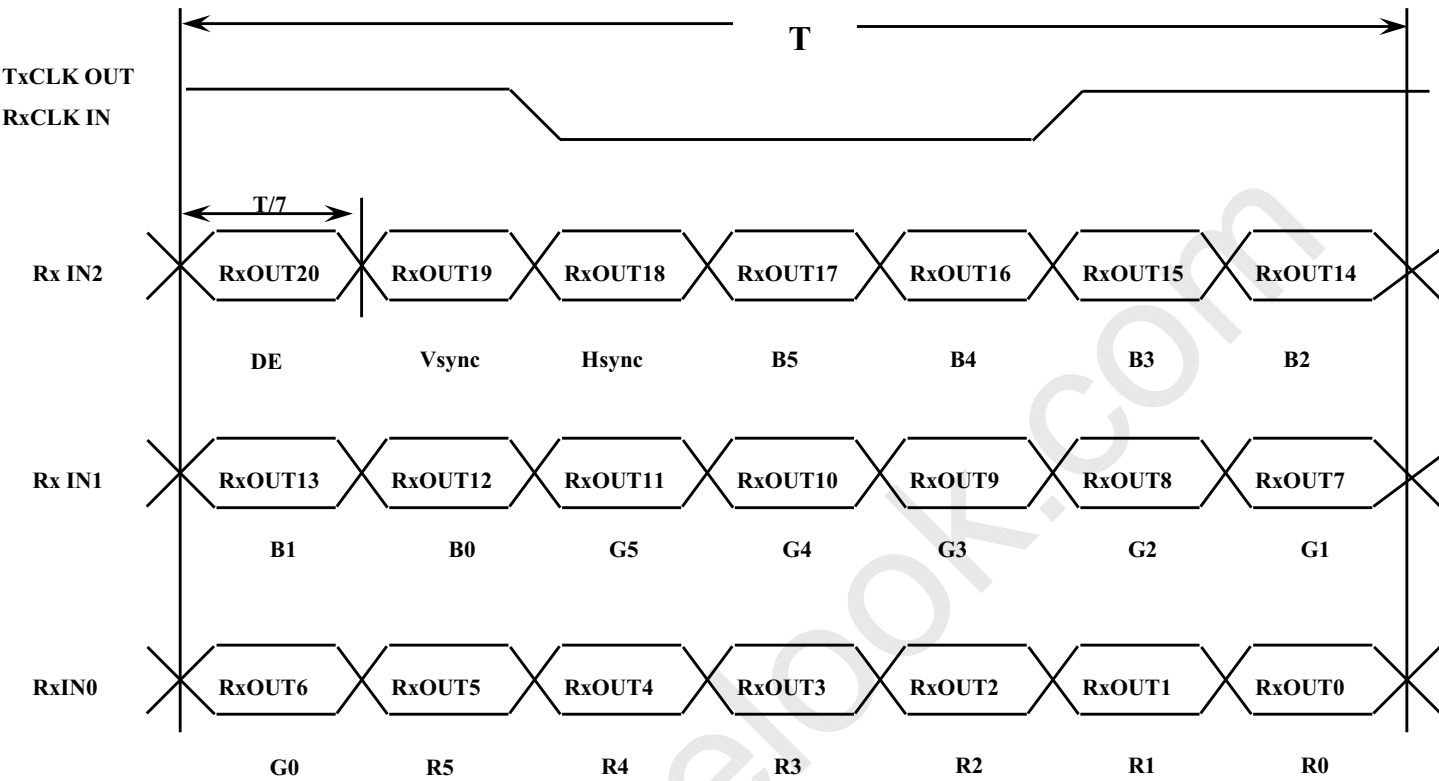
Note : The LCD Module uses a 100ohm resistor between positive and negative lines of each receiver input.

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5.3 Timing Diagrams of LVDS For Transmission

LVDS Receiver : Integrated T-CON



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5.4 Input Signals, Basic Display Colors and Gray Scale of Each Color

Color	Display	Data Signal																		Gray Scale Level
		Red						Green						Blue						
		R0	R1	R2	R3	R4	R5	G0	G1	G2	G3	G4	G5	B0	B1	B2	B3	45	B5	
Basic Colors	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	-
	Blue	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	-
	Green	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0	-
	Cyan	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	1	-
	Red	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	-
	Magenta	1	1	1	1	1	1	0	0	0	0	0	0	1	1	1	1	1	1	-
	Yellow	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0	-
	White	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	-
Gray Scale Of Red	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	R0
	Dark	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	R1
	↑	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	R2
	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	R3~R60
	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:		
	↓	1	0	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	R61
	Light	0	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	R62
	Red	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	R63
Gray Scale Of Green	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	G0
	Dark	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	G1
	↑	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	G2
	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	G3~G60
	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:		
	↓	0	0	0	0	0	0	1	0	1	1	1	1	0	0	0	0	0	0	G61
	Light	0	0	0	0	0	0	0	1	1	1	1	1	0	0	0	0	0	0	G62
	Green	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0	G63
Gray Scale Of Blue	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	B0
	Dark	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	B1
	↑	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	B2
	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	B3~B60
	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:		
	↓	0	0	0	0	0	0	0	0	0	0	0	0	1	0	1	1	1	1	B61
	Light	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	B62
	Blue	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	B63

Note 1) Definition of gray :

Rn: Red gray, Gn: Green gray, Bn: Blue gray (n=gray level)

Note 2) Input signal: 0 =Low level voltage, 1=High level voltage

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5.4 Input Signals, Basic Display Colors and Gray Scale of Each Color

Color	Display	Data Signal																		Gray Scale Level
		Red						Green						Blue						
		R0	R1	R2	R3	R4	R5	G0	G1	G2	G3	G4	G5	B0	B1	B2	B3	45	B5	
Basic Colors	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	-
	Blue	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	-
	Green	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0	-
	Cyan	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	1	-
	Red	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	-
	Magenta	1	1	1	1	1	1	0	0	0	0	0	0	1	1	1	1	1	1	-
	Yellow	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0	-
	White	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	-
Gray Scale Of Red	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	R0
	Dark	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	R1
	↑	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	R2
	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	R3~R60
	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:		
	↓	1	0	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	R61
	Light	0	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	R62
	Red	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	R63
Gray Scale Of Green	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	G0
	Dark	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	G1
	↑	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	G2
	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	G3~G60
	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:		
	↓	0	0	0	0	0	0	1	0	1	1	1	1	0	0	0	0	0	0	G61
	Light	0	0	0	0	0	0	0	1	1	1	1	1	0	0	0	0	0	0	G62
	Green	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0	G63
Gray Scale Of Blue	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	B0
	Dark	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	B1
	↑	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	B2
	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	B3~B60
	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:		
	↓	0	0	0	0	0	0	0	0	0	0	0	0	1	0	1	1	1	1	B61
	Light	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	B62
	Blue	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	B63

Note 1) Definition of gray :

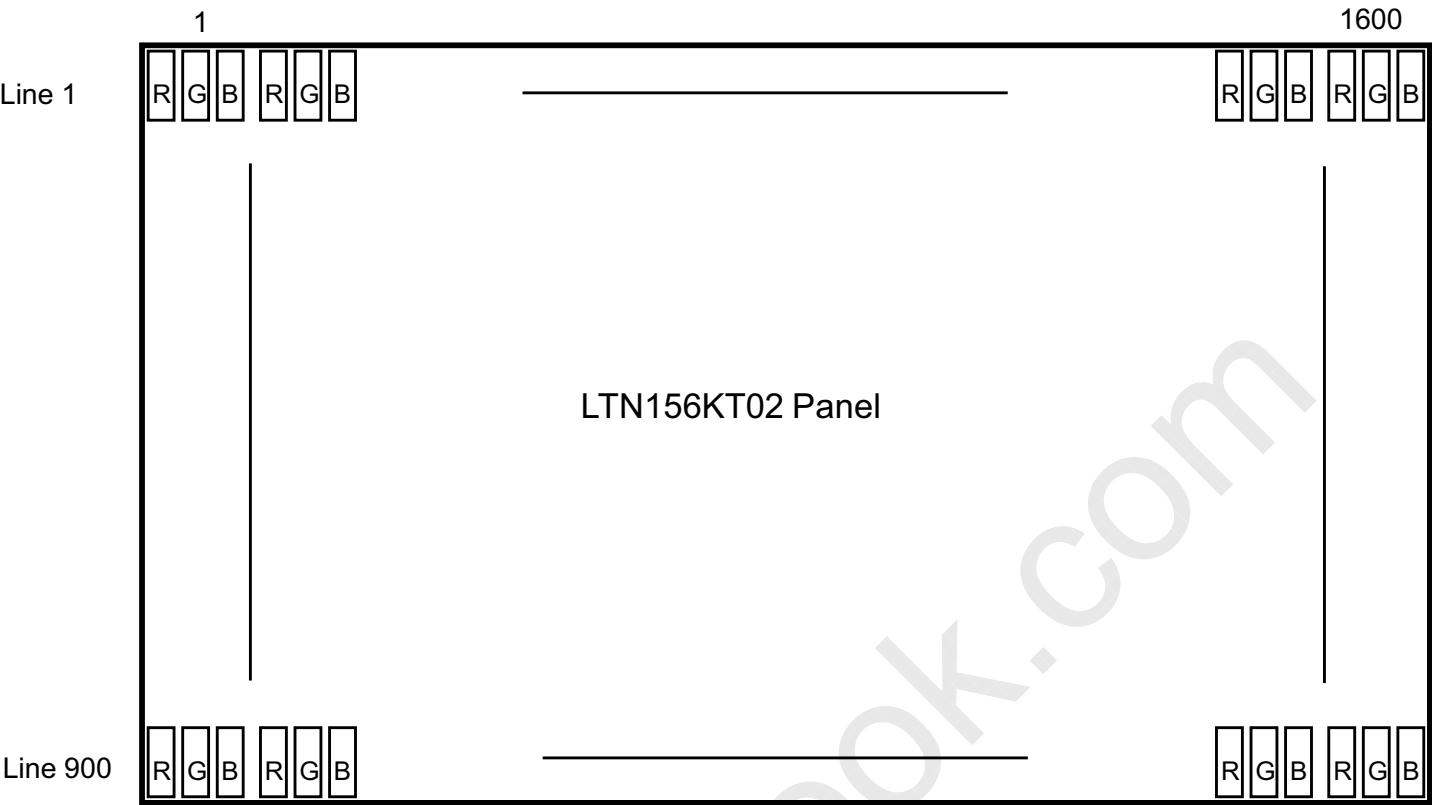
Rn: Red gray, Gn: Green gray, Bn: Blue gray (n=gray level)

Note 2) Input signal: 0 =Low level voltage, 1=High level voltage

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5.5 Pixel Format in the display



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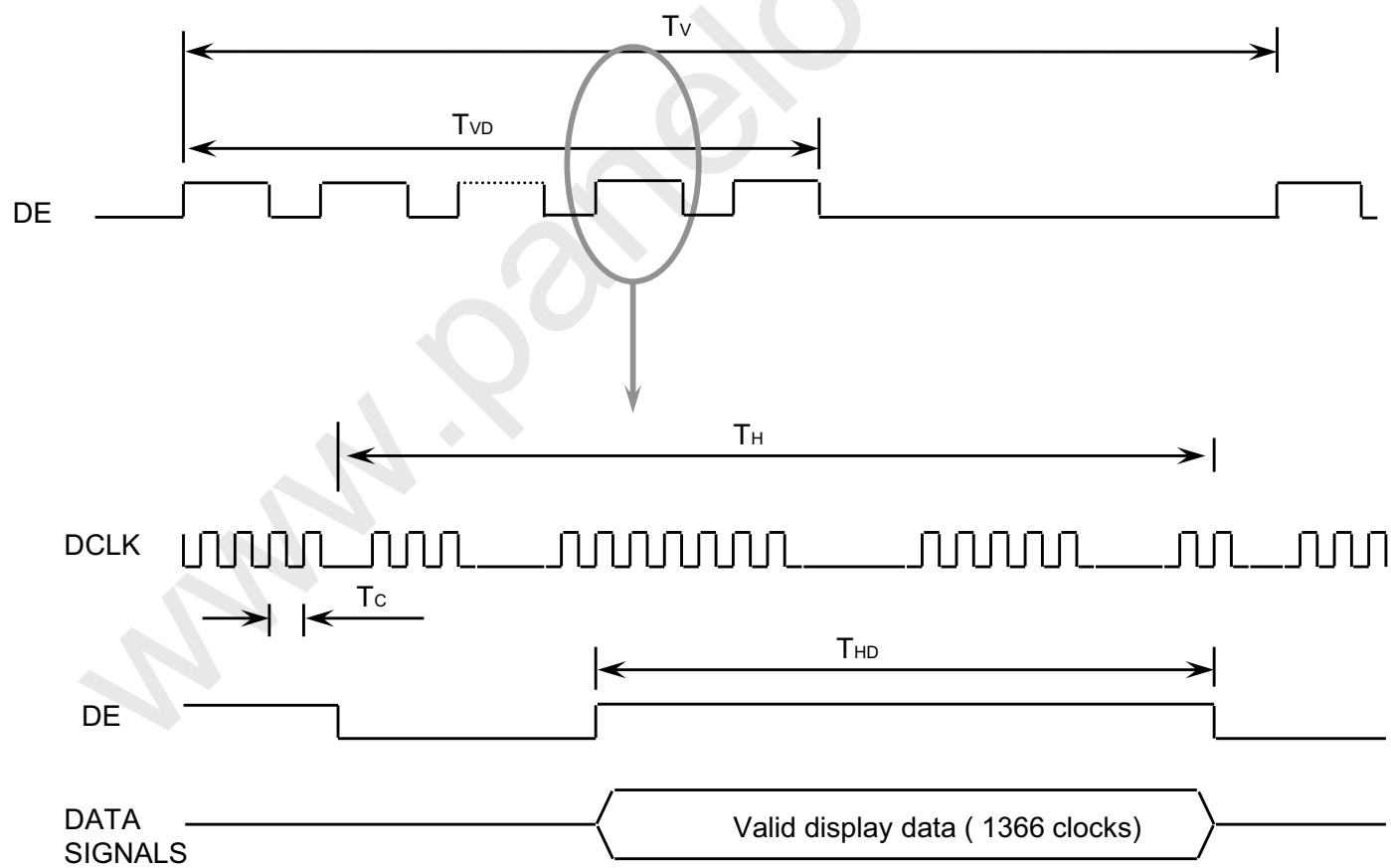
6. INTERFACE TIMING

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6.1 Timing Parameters

Signal	Item	Symbol	Min.	Typ.	Max.	Unit	Note
Frame Frequency	Cycle	TV	-	930	-	Lines	
Vertical Active Display Term	Display Period	TVD	-	900	-	Lines	
One Line Scanning Time	Cycle	TH	-	1760	-	Clocks	
Horizontal Active Display Term	Display Period	THD	-	1600	-	Clocks	

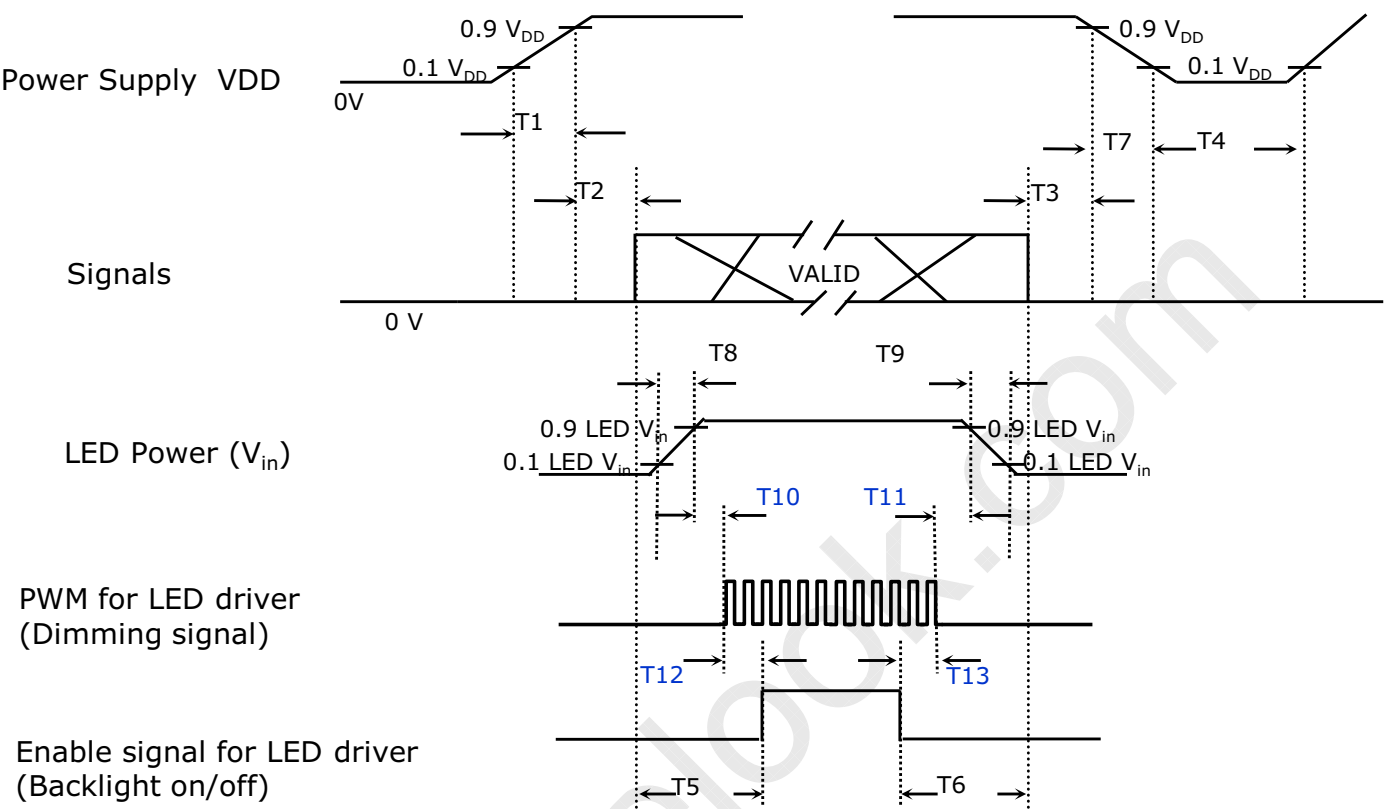
6.2 Timing diagrams of interface signal



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6.3 Power ON/OFF Sequence

: To prevent a latch-up or DC operation of the LCD module, the power on/off sequence should be as the diagram below.



Power ON/OFF Sequence

Timing (ms)	Remarks
$0.5 < T1 \leq 10$	V _{DD} rising time from 10% to 90%
$0 < T2 \leq 50$	Delay from V _{DD} to valid data at power ON
$0 < T3 \leq 50$	Delay from valid data OFF to V _{DD} OFF at power Off
$500 \leq T4$	V _{DD} OFF time for Windows restart
$200 \leq T5$	Delay from valid data to B/L enable at power ON
$200 \leq T6$	Delay from valid data off to B/L disable at power Off
$0 < T7 \leq 10$	V _{DD} falling time from 90% to 10%
$0.5 < T8 \leq 10$	LED V _{in} rising time from 10% to 90%
$0.5 < T9 \leq 10$	LED V _{in} falling time from 90% to 10%
$0 \leq T10$	Delay from LED driver Vin rising time 90% to PWM ON
$0 \leq T11$	Delay from PWM Off to LED driver Vin falling time 10%, Must Keep rule
$0 \leq T12$	Delay from PWM ON to B/L Enable ON, Must Keep rule
$0 \leq T13$	Delay from B/L Enable Off to PWM Off

Power Sequence & Timing Parameters

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6.3 Power ON/OFF Sequence

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NOTE.

- (1) The supply voltage of the external system for the module input should be the same as the definition of V_{DD} .
- (2) Apply the lamp voltage within the LCD operation range. When the back-light turns on before the LCD operation or the LCD turns off before the back-light turns off, the display may momentarily become white.
- (3) In case of V_{DD} = off level, please keep the level of input signals on the low or keep a high impedance.
- (4) T4 should be measured after the module has been fully discharged between power off and on period.
- (5) Interface signal shall not be kept at high impedance when the power is on.

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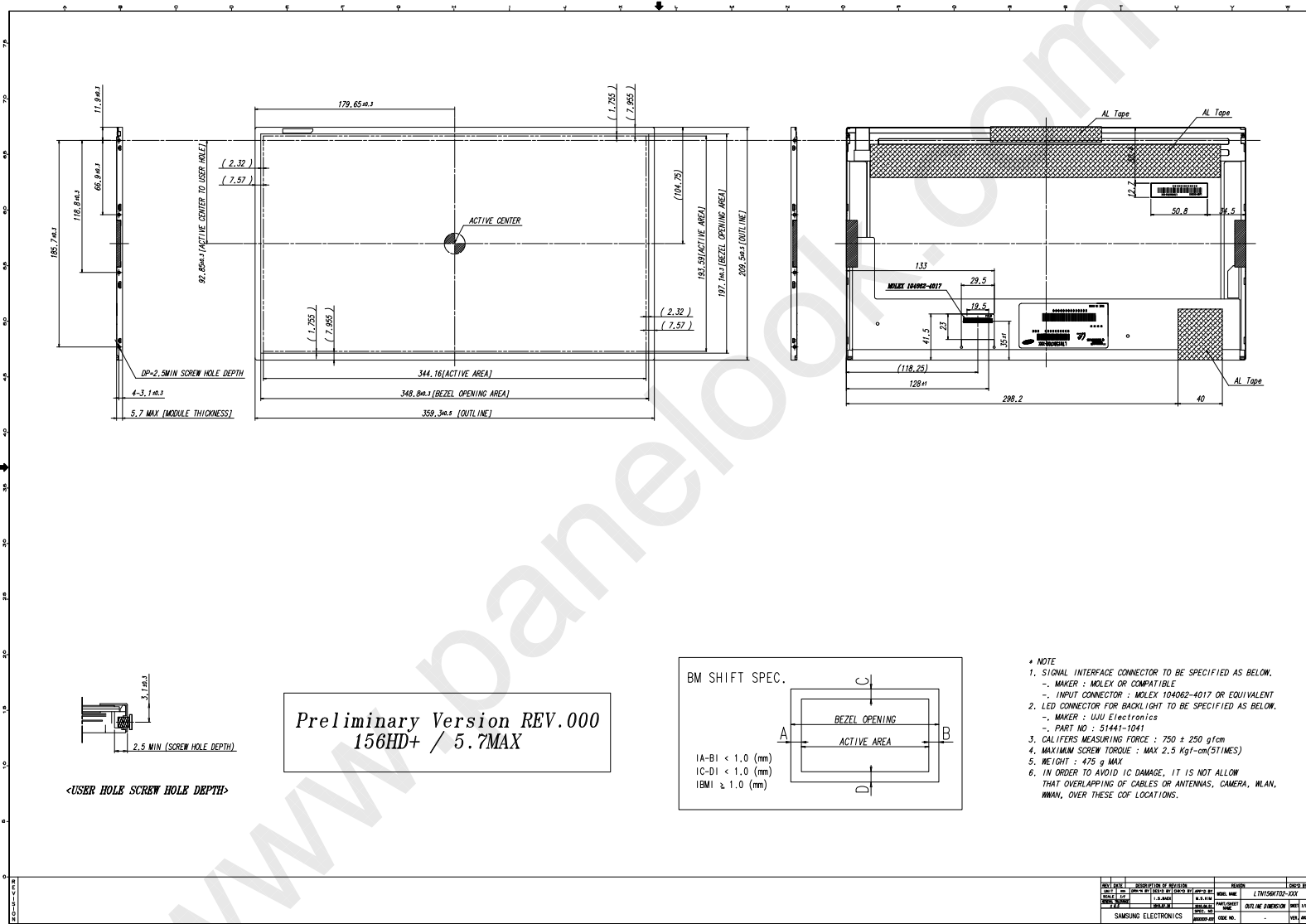
7. Mechanical Outline Dimension

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Refer to the next page

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REV	DESCRIPTION OF REVISION	REASON	DATE
1.0	INITIAL RELEASE		2015/06/20
2.0	REVISION		2015/06/20
3.0	REVISION		2015/06/20
4.0	REVISION		2015/06/20
5.0	REVISION		2015/06/20
6.0	REVISION		2015/06/20
7.0	REVISION		2015/06/20
8.0	REVISION		2015/06/20
9.0	REVISION		2015/06/20
10.0	REVISION		2015/06/20

8. PACKING

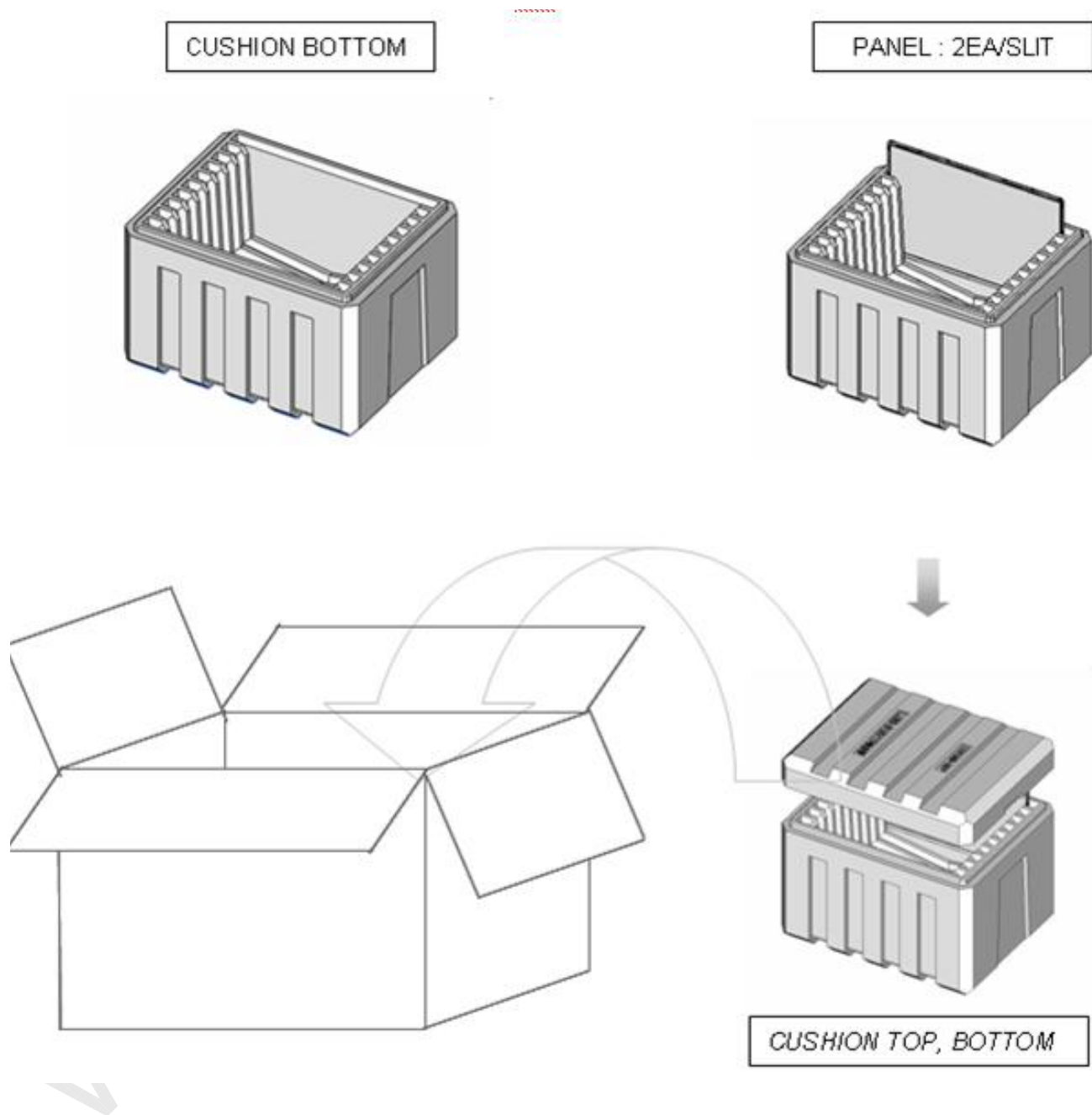
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1. CARTON(Internal Package)

(1) Packing Form

Corrugated fiberboard box and corrupad form as shock absorber

(2) Packing Method



- Note 1) Total Weight : Approximately 12.4 kg
2) Acceptance number of piling : 20 sets
3) Carton size : 344(W) × 432(D) × 329(H)

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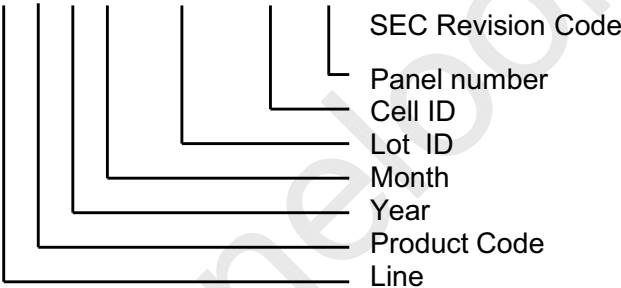
(3)Packing Material

No	Part name	Quantity
1	Static electric protective sack	20
2	Packing case (Inner box) included shock absorber	1 set
3	Pictorial marking	2 pcs
4	Carton	1 set

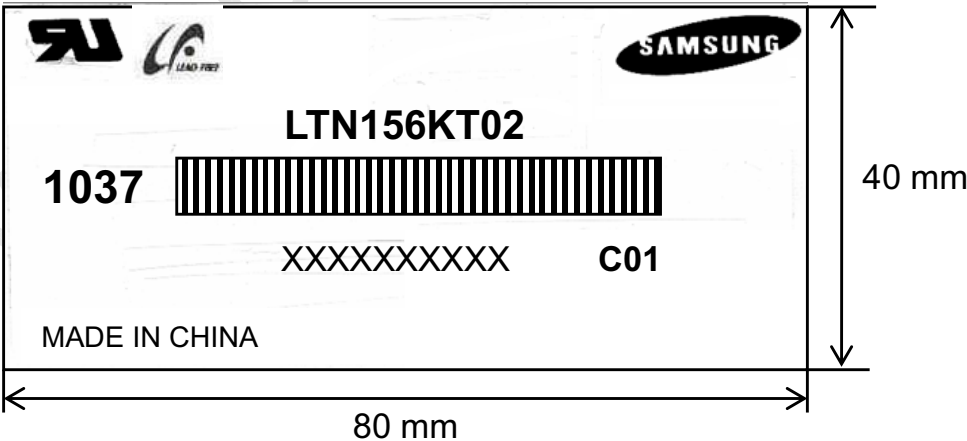
9. MARKINGS & OTHERS

A nameplate bearing followed by is affixed to a shipped product at the specified location on each product.

- (1)Parts number : LTN156KT02
- (2)Revision code : 3 letters
- (3)Lot number : X X X X XXX XX X C01



(5) Nameplate Indication



Parts name : LTN156KT02

Lot number : XXXXXXXXXX

Inspected work week : 1037(2010 year, 37nd week)

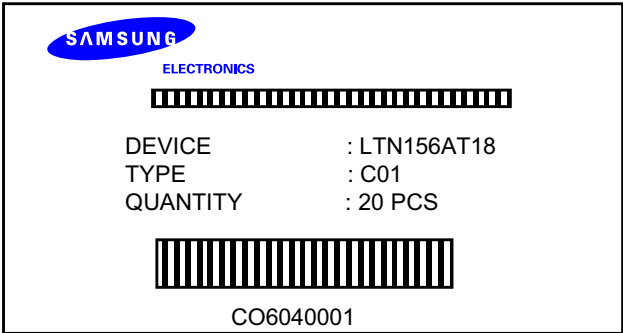
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High voltage caution label



(6) Packing small box attach



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10. GENERAL PRECAUTIONS

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1. Handling

- (a) When the module is assembled, It should be attached to the system firmly using every mounting holes. Be careful not to twist and bend the modules.
- (b) Refrain from strong mechanical shock and / or any force to the module. In addition to damage, this may cause improper operation or damage to the module and CCFT back-light.
- (c) Note that polarizers are very fragile and could be easily damaged. Do not press or scratch the surface harder than a HB pencil lead.
- (d) Wipe off water droplets or oil immediately. If you leave the droplets for a long time, Staining and discoloration may occur.
- (e) If the surface of the polarizer is dirty, clean it using some absorbent cotton or soft cloth.
- (f) The desirable cleaners are water, IPA (Isoprophyl Alcohol) or Hexane.
Do not use Ketone type materials(ex. Acetone), Ethyl alcohol, Toluene, Ethyl acid or Methyl chloride. It might permanent damage to the polarizer due to chemical reaction.
- (g) If the liquid crystal material leaks from the panel, it should be kept away from the eyes or mouth . In case of contact with hands, legs or clothes, it must be washed away thoroughly with soap.
- (h) Protect the module from static , it may cause damage to the C-MOS Gate Array IC.
- (i) Use fingerstalls with soft gloves in order to keep display clean during the incoming inspection and assembly process.
- (j) Do not disassemble the module.
- (k) Do not pull or fold the lamp wire.
- (l) Do not adjust the variable resistor which is located on the back side.
- (m) Protection film for polarizer on the module shall be slowly peeled off just before use so that the electrostatic charge can be minimized.
- (n) Pins of I/F connector shall not be touched directly with bare hands.

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2. STORAGE

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- (a) Do not leave the module in high temperature, and high humidity for a long time.
It is highly recommended to store the module with temperature from 5 to 40 °C and relative humidity of less than 70%.
- (b) Do not store the TFT-LCD module under the direct sunlight.
- (c) The module shall be stored in a dark place. It is prohibited to apply sunlight or fluorescent light during storage.
- (d) Storage period is recommended not to exceed 1 year.

3. OPERATION

- (a) Do not connect,disconnect the module in the “ Power On” condition.
- (b) Power supply should always be turned on/off by following item 6.3
“ Power on/off sequence “.
- (c) Module has high frequency circuits. Sufficient suppression to the electromagnetic interference shall be done by system manufacturers. Grounding and shielding methods may be important to minimize the interference.
- (d) The standard limited warranty is only applicable when the module is used for general notebook applications. If used for purposes other than as specified, SEC is not to be held reliable for the defective operations. It is strongly recommended to contact SEC to find out fitness for a particular purpose.
- (e) The standard limited warranty is only applicable when the module is used for general notebook applications. If used for purposes other than as specified, SEC is not to be held reliable for the defective operations. It is strongly recommended to contact SEC to find out fitness for a particular purpose.

4. OTHERS

- (a) Ultra-violet ray filter is necessary for outdoor operation.
- (b) Avoid condensation of water. It may result in improper operation or disconnection of electrode.
- (c) Do not exceed the absolute maximum rating value. (the supply voltage variation, input voltage variation, variation in part contents and environmental temperature, so on)
Otherwise the module may be damaged.
- (d) If the module displays the same pattern continuously for a long period of time,it can be the situation when the image “sticks” to the screen.
- (e) This module has its circuitry PCB's on the rear side and should be handled carefully in order not to be stressed.

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